Part A Course Framework

Scope

This **Marine Steam Turbine (MST)** course covers the mandatory competence and the required knowledge, understanding and proficiencies prescribed in Section A-III/2, Table A-III/2 of the STCW Code as amended, specifically on **marine steam turbine** including its machineries and associated auxiliaries.

This course requires a total of **thirty-two (32)** instructional hours to cover the topics enumerated in Part B - Course Outline.

Training Outcome

To meet the minimum standard of competences for all trainees assigned to shipboard duties on liquefied natural gas tankers propelled by steam turbine as required in Section A-III/2 of the STCW Code, this course is designed to enable the trainees to successfully demonstrate the competences on *Marine Steam Turbine*:

Specifically, at the end of the course the trainee must:

- · manage the operation of propulsion plant machinery;
- · plan and schedule operation; and
- manage the operation, surveillance, performance assessment and maintaining safety of propulsion plant and auxiliary machinery;

Entry Standard

Entry to this course is open to all engine officers' holder of Certificate of Competency (COC) at the Operational Level with at least three (3) months seagoing service in that capacity.

Course Certificate

On successful compliance of the requirements of the course, a Certificate of Training Completion shall be issued as evidenced of fulfilling the mandatory minimum requirements and competences specifically on **marine steam turbine** including its machineries and associated auxiliaries as required in Regulation III/2 of the STCW Convention, 1978, as amended.

Course Intake Limitations

The number of trainees shall not exceed twelve (12) per class.

Staff Requirements

The course must have an Instructor, an Assessor and a Supervisor accredited by the Administration with the following qualifications:

Instructor

- holder of Certificate of Competency (COC) as Management Level Engine Officer;
- holder of a Certificate of Proficiency (COP) in Basic and Advanced Training for Liquefied Gas Tanker Cargo Operations;
- with at least one (1) year seagoing service in the Operational Level (or higher) on a liquefied gas tanker propelled by marine steam turbine;
- holder of Certificate of Training Completion in the Training Course for Instructors (IMO Model Course 6.09); and
- holder of Certificate of Training Completion in the Training Course of Train the Simulator Trainer and Assessor (IMO Model Course 6.10).

Assessor: The assigned assessor must possess the same qualifications of the instructor and in addition, must have a Certificate of Training Completion in the Training Course on Assessment, Examination and Certification of Seafarers (IMO Model Course 3.12).

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Assessment

In determining the achievement of required competences in Column 1 of Table A-III/2, the assigned assessor shall be guided by the criteria for evaluating competence in Column 4, the Intended Learning Outcomes stipulated in the Course Syllabus and the assessment tasks enumerated in the Assessment Plan.

Teaching Facilities and Equipment

For theoretical and practical parts of the course, lectures and demonstrations shall be held in a classroom of with set of functional audio visual equipment. Classroom of 42 square meters with no side shall be less than 5 meters

For the conduct of practical exercises, the following facilities and equipment shall be available:

ltem	Quantity
Simulator or computer sets with programs capable of: operating the marine steam turbine propulsion plant performing plant up and plant down of main propulsion and auxiliary machinery operating limits of marine steam turbine propulsion plant conducting surveillance, performance	6 + 1 (6 workstations and 1 instructor's station) The minimum number of workstation shall not be less than 4 units.
assessment and maintaining safety of marine steam turbine propulsion troubleshooting common faults or alarms Note: Workstation to trainee ratio: - 1:4 (Simulator) - 1:2 (Computer set)	The intake limitations maybe adjusted accordingly following the prescribed workstation to trainee ratio.
Briefing/debriefing room	1 room

Note: All equipment must be labeled with MTI's name

■ Teaching Aid (A)

A1 Visual Presentations

A2 Training videos related to the following:

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- Introduction to Marine Steam Turbine
- Working principle of impulse and reaction steam turbine
- · How marine steam turbine works?
- The Rankine cycle
- · Working principle of marine boiler

A3 Graph:

- Sea water temperature vs main condenser vacuum graph
- · Performance Curve Graph

A4 Diagrams:

- Heat Balance Diagram
- Control Mechanism of marine steam turbine
- · Piping system for warm up of marine steam turbine plant
- Piping diagram related to the operation of marine steam turbine plant (such as: boiler feed water, condensate water, high pressure steam, reduced pressure steam, exhaust and dump steam, low pressure steam, clean drain, lubricating oil, cooling fresh water, sea water circulating, cooling sea water)
- A5 Checklist (Simulator familiarization)
- A6 Manufacturer's instruction manual for marine steam turbine
- A7 Exercise Sheet

Note: Other titles of video materials may be used provided it has similar content.

■ IMO Reference (R)

- R1 International Convention on Standards of Training, Certification and Watchkeeping for Seafarers, 1978, as amended, 2017 Edition
- R2 ISM Code, International Safety Management Code, 2018 Edition

Note: MTIs may use additional references as deemed necessary to meet the intended learning outcomes of this training course

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Bibliography (B)

The MTI's may choose from the following bibliography or they may use other references provided it has similar contents.

B1 Introduction to practical marine engineering, Alan L. Rowen, Raymond F. Gardner, Jose Femenia, David S. Chapman, Edwin G. Wiggi
 B2 Introduction to marine engineering 2nd edition, D.A Taylor
 B3 Marine Steam Engines and turbines 3rd edition, W.J Fox & S.C McBirnie
 B4 Engineering thermodynamics work and heat transfer (S.I UNITS), G.F.C. Rogers & Y.R Mayhew
 B5 Manufacture's instruction manual for marine steam turbine, A Shipyard

Note: The MTIs shall provide at least two (2) bibliography of the latest edition for this course. Electronic publications may be accepted as alternatives to printed copies of latest edition and must be sourced from authorized publishers.

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Part B Course Outline

MTI shall ensure that all trainees shall be given sufficient time to learn, understand and perform all aspects of this course. It is understood that the number of hours for demonstration/practical work specified in the table below is indicative. Training hours shall be extended depending on trainees' successful acquisition of the required competences.

		Time Allotment (in hou		
	Topics	Theoretical	Practical	
Course	Introduction	0.5		
Сотре	tence: Manage the operation of propulsion plan	nt machinery		
1.	Design features of marine steam turbine	0.5		
2.	Operative mechanism of marine steam turbine	1.0		
Compe	etence: Plan and schedule operations etence: Operation, surveillance, performance as eulsion plant and auxiliary machinery	sessment and main	taining safety	
3.	Thermodynamics and heat transmission in marine steam turbine propulsion plant	1.5	-	
4.	Mechanics and hydromechanics	1.0	<u>.</u>	
5.	Propulsive characteristic of marine steam turbine, including speed, output and fuel consumption	1.5	-	
		1.5		
6.	Heat cycle, thermal efficiency and heat balance of marine steam turbine		· ·	
7.	balance of marine steam turbine	2.0	2.0	

Tania	Time Allotme	nt (in hours)
Topics	Theoretical	Practica
Operation of marine steam turbine plant	3.5	6.0
Plant up and Plant down of main propulsion and auxiliary machinery	0.5	6.0
Surveillance, performance assessment and maintaining safety of marine steam turbine propulsion plant	1.0	2.0
Sub-total	16.0	16.0
Total Training Hours	32	.0

Assessment Hours	

Note:

It is the responsibility of the MTI to determine the number of hours needed for the conduct of assessment both written and practical as maybe applicable taking into account the number of trainees, numbers of assessors, number of equipment, vis-à-vis the number of test items for written and the number of exercises for practical assessment.

Part C Course Syllabus

The course syllabus has been written in learning outcomes format in which the outcome describes what the trainee must do to demonstrate that the specified knowledge or skill has been acquired and the proper attitude has been developed. All the outcomes are understood to be prefixed by the words, "At the end of the session, the trainees should be able to ..."

Topics/Learning Outcomes	Reference/ Bibliography	Teaching Aid
Course Introduction .1 explain the provision in Regulation III/2 of the STCW Convention, 1978, as amended .2 explain the competences under Section A-III/2 of STCW Convention, 1978, as amended .3 explain the expected training outcomes		A1, A2
Design features of marine steam turbine .1 differentiate impulse turbine and reaction turbine with respect to their:	R1, B3	A1, A2
2. Operative mechanism of marine turbine 1 explain the function of the following: • high pressure turbine • low pressure turbine • astern turbine • astern guardian valve • maneuvering valve	R1, B1, B2, B3	A1, A2
3. Thermodynamics and heat transmission in marine steam turbine propulsion plant 1. explain the application of thermodynamics and transmission in marine steam turbine propulsion plant 2. interpret the sea water temperature vs main condenser vacuum graph to	R1, B3, B4	A1, A3, A4

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Topics/Learning Outcomes	Reference/ Bibliography	Teaching Aid	
prepare for the operation of marine steam turbine propulsion plant			
4. Mechanics and hydromechanics of steam 1. explain the application of mechanics and hydromechanics in marine steam turbine propulsion plant	R1, B3, B4	A1, A2	
 5. Propulsive characteristic of marine steam turbine, including speed, output and fuel consumption .1 compare the propulsive characteristic of marine steam turbine vs. diesel using performance curve graph in terms of: speed output fuel consumption 	R1, B5	A1, A3	
6. Heat cycle, thermal efficiency and heat balance of marine steam turbine propulsion plant 1. explain the heat cycle, thermal efficiency and heat balance of marine steam turbine propulsion plant using heat balance diagram	R1, B3, B4	A1, A2, A4	
7. Operating limits of marine steam turbine propulsion plant .1 explain the operating limits of marine steam turbine propulsion plant with respect to: • pressure • temperature • revolution • speed • power output • torque .2 check the operating limits of marine steam turbine propulsion plant during start up and warm up period in accordance with technical specification and agreed work plan .3 analyze the result form the checked parameters and take appropriate actions	R1, R2, B5	A1, A4, A5, A6, A7	

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Topics/Learning Outcomes	Reference/ Bibliography	Teaching Aid	
8. Function and mechanism of automatic control for marine steam turbine propulsion plant 1. explain the function and mechanism of the following automatic controls: • rpm control • program control • direct control • lever control • nozzle lift control	R1, B5	A1, A4	
 9. Operation of marine steam turbine propulsion plant 1 explain the function of each component of marine steam turbine propulsion plant 2 explain the safety precautions in operating the marine steam turbine plant 3 explain the procedures for the following operations of marine steam turbine propulsion plant: arrival departure 4 operate marine steam turbine for the following operations using simulator: arrival departure 	R1, R2, B2, B3, B5	A1, A2, A4, A5, A6, A7	
 10. Plant up and Plant down of main propulsion and auxiliary machinery .1 explain the procedures for plant up and plant down of main steam turbine propulsion plant in accordance with manufacturer's manual .2 plant up and plant down main steam turbine propulsion plant using simulator in accordance with manufacturer's manual 	R1, R2	A1, A4, A5, A6, A7	
11. Surveillance, performance assessment and maintaining safety of marine steam turbine propulsion plant .1 explain the procedures in conducting surveillance and performance assessment to maintain safe operating condition	R1, B5	A1, A3, A4, A5, A6, A7	

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Topics/Learning Outcomes	Reference/ Bibliography	Teaching Aid
.2 conduct surveillance and performance assessment using the gathered data .3 analyze the result of surveillance and performance assessment conducted and take appropriate actions in accordance with technical specifications and agreed work plan		

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Part D Instructor's Guide

Course: Steam Turbine Engine Training Course		Competence: Manage the open Knowledge, Understanding an Design features and operative massociated auxiliaries: Marine s Topics: Course Introduction 1. Design features of marine s	nd Proficiency (KUP): nechanism of the following mach team turbine			
No. of T	rainees: Twelve	(12) Trainees	Learning Outcomes: At the end of the lesson, the trai Syllabus for the Intended Learni		Part C Course	
Class Lapart only	ayout: Class lay-	out suitable for the theoretical	tical Formative Assessment: Written Test			
Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional Materials Used	
30 minutes	Course Introduction	 House Rules and Regulations Regulation III/2 and Section A-III/2 of the STCW Convention, 1978, as amended Introduction to marine steam turbine Intended Learning Outcomes (ILOs) 	 Class orientation/ briefing Lecture-Discussion or other teaching methods suitable for theoretical aspect Presentation of the ILOs 	Listening, note taking, inquiring, answering questions, interactive discussion	 Visual Presentation Video presentation (Introduction to marine steam turbine) 	

Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional Materials Used
		Design features of marine steam turbine parts of marine steam turbine impulse and reaction steam turbines, including its:	Interactive Lecture-Discussion or other method teaching methods suitable for theoretical aspect	Participating in the discussion, answering questions, interact with cotrainees, writing down notes	 Visual presentation Video presentation (working principle of impulse and
25 minutes	Core Elements	 construction & design utilization of steam energy advantages and disadvantage 			reaction steam turbine) • Photo/ illustration of impulse and reaction steam turbine
5 minutes	Conclusion	 Regulation III/2 and Section A-III/2 of the STCW Convention, 1978, as amended Design features of marine steam turbine 	 Make generalizations and abstraction about the lessons Assess the learning which may come from any of the following: Formative Test Oral Examination Assignment Other activities to check the retention of learning 	 Participating, sharing insights and learning gained Answering and asking 	Visual Presentation

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Course: Steam Turbine Engine Training Course No. of Trainees: Twelve (12) Trainees		Competence: Manage the open Knowledge, Understanding as Design features and operative mauxiliaries: Marine steam turbin Topics: 2. Operative mechanism of materials and Outcomes: At the end of the lesson, the training Syllabus for the Intended Learning Competence of the Intended Le	nd Proficiency (KUP): nechanism of the following made arine steam turbine inees should be able to: Refer to	chinery and associated	
part only	iyout: Class lay-	out suitable for the theoretical	Formative Assessment: Writt	en rest	
Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional Materials Used
5 minutes	Introduction	 Design features of marine steam turbine Intended Learning Outcomes (ILOs) 	 Review of previous lesson Presentation of the ILOs or other activities to motivate the trainees 	Listening, note taking, answering questions, interactive discussion	Visual presentation
50 minutes	Core Elements	2. Operative mechanism of the components of marine steam turbine: • high pressure turbine • low pressure turbine • astern turbine • astern guardian valve • maneuvering valve	Interactive Lecture-Discussion or other method teaching methods suitable for theoretical aspect	Participating in the discussion, answering questions, interact with cotrainees, writing down notes	Visual presentation Photo/ illustration of marine steam turbine with its major components

Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional Materials Used
5 minutes	Conclusion	Operative mechanism of marine steam turbine	 Make generalizations and abstraction about the lessons Assess the learning which may come from any of the following: Formative Test Oral Examination Assignment Other activities to check the retention of 	 Participate, share insights and learning gained Answering and asking 	Visual Presentation

Course: Steam Turbine Engine Training Course		Competence: Plan and schedule operations Operation, surveillance, performance assessment and maintaining safety of propulsion plant and auxiliary machinery Knowledge, Understanding and Proficiency (KUP): Theoretical knowledge on Thermodynamics and heat transmission Heat cycle, thermal efficiency and heat balance of the following: 2 marine steam turbine			
		Topics: 3. Thermodynamics and heat toplant	transmission in marine stean	n turbine propulsion	
No. of Tr	No. of Trainees: Twelve (12) Trainees		Learning Outcomes: At the end of the lesson, the trainees should be able to: Refer to Part C Course Syllabus for the Intended Learning Outcomes		
Class La	ayout: Class lay-o	out suitable for the theoretical	Formative Assessment: Written Test		
Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional Materials Used
5 minutes	Introduction	 Operative mechanism of marine steam turbine Intended Learning Outcomes (ILOs) 	 Review of previous lesson Presentation of the ILOs or other activities to motivate the trainees 	Listening, note taking, answering questions, interactive discussion	Visual presentation

Time Phase Content	Instructor-led Activity	Student Learning Activity	Instructional

				Materials Used
Core Elements	3. Thermodynamics and heat transmission in marine steam turbine propulsion plant • principles of thermodynamics and heat transmission applied in marine steam turbine propulsion plant	Interactive Lecture-Discussion or other method teaching methods suitable for theoretical aspect	Participating in the discussion, answering questions, interact with cotrainees, writing down notes	 Visual presentation Heat transmission diagram Sea water temperature vs main condenser vacuum
	 properties of steam steam cycle relationship of sea water temperature and main condenser vacuum 			graph
	Thermodynamics and heat transmission in marine steam turbine propulsion plant	Make generalizations and abstraction about the lessons	Participating, sharing insights and learning gained	Visual Presentation
Conclusion		 Assess the learning which may come from any of the following: Formative Test Oral Examination Assignment Other activities to 	Answering and asking	
	Elements	Core Elements Propulsion plant Properties of steam Steam cycle Prelationship of sea Water temperature and main condenser Vacuum Core Thermodynamics and heat transmission in marine steam turbine propulsion plant	Core Elements Core E	Core Elements Core E

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Course: Steam Turbine Engine Training Course		Competence: • Plan and schedule opera • Operation, surveillance, propulsion plant and aux Knowledge, Understanding aux Theoretical knowledge on Mech Topics: 4. Mechanics and Hydromech	performance assessment and ciliary machinery nd Proficiency (KUP): nanics and hydromechanics	maintaining safety of	
	rainees: Twelve		Learning Outcomes: At the end of the lesson, the training Syllabus for the Intended Learning	inees should be able to: Refer ting Outcomes	to Part C Course
Class La part only	ayout: Class lay	-out suitable for the theoretical	Formative Assessment: Writte	en Test	
Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional Materials Used
5 minutes	Introduction	 Thermodynamics and heat transmission in marine steam turbine propulsion plant Intended Learning Outcomes (ILOs) 	Review of previous lesson Presentation of the ILOs or other activities to motivate trainees	Listening, note taking, answering questions, interactive discussion	Visual presentation
50 minutes	Core Elements	4. Mechanics and Hydromechanics • The principles and applications of mechanics and hydromechanics applied in marine steam turbine	Interactive Lecture-Discussion or other method teaching methods suitable for theoretical aspect	Participating in the discussion, answering questions, interact with cotrainees, writing down notes	Visual presentation Video presentation (How marine steam turbine works?)

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Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional Materials Used
5 minutes	Conclusion	Mechanics and Hydromechanics as applied in marine steam turbine	 Make generalizations and abstraction about the lessons Assess the learning which may come from any of the following: Formative Test Oral Examination Assignment Other activities to check the retention of learning 	 Participating, sharing insights and learning gained Answering and asking 	Visual presentation

Course: Steam Turbine Engine Training Course		propulsion plant and aux Knowledge, Understanding at Propulsive characteristics of ste consumption Topics:	performance assessment and n iliary machinery	tput and fuel	
	rainees: Twelve		Syllabus for the Intended Learn		Part C Course
Class L part only		-out suitable for the theoretical	Formative Assessment: Writt	en Test	
Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional Materials Used
5 minute s	Introduction	 Mechanics and hydromechanics Intended Learning Outcomes (ILO) 	 Review of the previous lesson Presentation of the ILOs or other activities to motivate trainees 	Listening, note taking, answering questions, interactive discussion	Visual presentation
1hour and 20 minute s	Core Elements	5. Propulsive characteristic of marine steam turbine, including speed, output and fuel consumption	Interactive Lecture-Discussion or other method teaching methods suitable for theoretical aspect	Participating in the Participating in the discussion, answering questions, interact with co- trainees, writing down notes	 Visual presentation Performance graph curve (diesel vs. turbine)
Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional

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					Materials Used
5 minute s	Conclusion	Propulsive characteristic of marine steam turbine, including speed, output and fuel consumption	 Make generalizations and abstraction about the lessons Assess the learning which may come from any of the following: Formative Test Oral Examination Assignment Other activities to 	 Participating, interactive discussion Asking and answering 	Visual presentation
			check the retention of learning		

Course: Steam Turbine Engine Training Course	Competence:

			 Plan and schedule operation, surveillance, propulsion plant and aux Knowledge, Understanding ar Theoretical knowledge on Heat steam turbine Topics: Heat cycle, thermal efficien 	performance assessment and riciliary machinery nd Proficiency (KUP): cycle, thermal efficiency and he	eat balance of marine
	No. of Trainees: Twelve (12) Trainees Class Layout: Class lay-out suitable for the theoretical		Learning Outcomes: At the end of the lesson, the trainees should be able to: Refer to Part C Course Syllabus for the Intended Learning Outcomes Formative Assessment: Written Test		
Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional Materials Used
5 minutes	Introduction	 Propulsive characteristics of marine steam turbine, including speed, output and fuel consumption Intended Learning Outcomes (ILOs) 	 Review of previous lesson Presentation of the ILOs or other activities to motivate trainees 	Listening, note taking, answering questions, interactive discussion	Visual presentation

Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional Materials Used
1 hour and 20 minutes	Core Elements	6. Heat cycle, thermal efficiency and heat balance of marine steam turbine propulsion plant Rankine cycle	Interactive Lecture-Discussion or other method teaching methods suitable for theoretical aspect	Participating in the discussion, answering questions, interact with cotrainees, writing down notes	 Visual presentation Heat Balance Diagram Video presentation (Rankine cycle)
		Heat cycle, thermal efficiency and heat balance of marine steam turbine	Make generalizations and abstraction about the lessons	Participating, sharing insights and learning gained	 Visual presentation
5 minutes	Conclusion		 Assess the learning which may come from any of the following: Formative Test Oral Examination Assignment 	Asking and answering	
			Other activities to check the retention of learning		

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Course: Steam Turbine Engine Training Course No. of Trainees: Twelve (12) trainees Class Layout: Class lay-out suitable for the theoretical part only		 Competence: Plan and schedule operations Operation, surveillance, performance assessment and maintaining safety of propulsion plant and auxiliary machinery Knowledge, Understanding and Proficiency (KUP): Operating limits of propulsion plant Topic: Operating limits of marine steam turbine propulsion plant Learning Outcomes: At the end of the lesson, the trainees should be able to: Refer to Part C Course Syllabus for the Intended Learning Outcomes Formative Assessment: Written and Practical Test 								
					Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional Materials Used
					5 minutes	Introduction	 Heat cycle, thermal efficiency and heat balance of marine steam turbine Intended Learning Outcomes (ILOs) 	Review of the previous lesson Presentation of the ILOs or other activities to motivate trainees	Listening, note taking, answering questions, interactive discussion	Visual presentation
1 hour and 50 minutes	Core Elements	 7. Operating limits of marine steam turbine propulsion plant warm up criteria (key instructions and piping system) 	Interactive Lecture-Discussion or other method teaching methods suitable for theoretical aspect	Participating in the discussion, answering questions, interact with cotrainees, writing down notes	 Visual presentation Piping Diagram (warm up of marine steam turbine plant) Engine data sheet 					

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Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional Materials Used
2 hours		Technical specification of marine steam turbine per agreed work plan	Practical Exercise	 Check the operating limits of marine steam turbine propulsion plant during start up and warm up period in accordance with technical specification and agreed work plan Analyze the result form the checked parameters and take appropriate actions 	Exercise sheet Familiarization Checklist Simulator Manufacturer's instruction manual for marine steam turbine
5 minutes	Conclusion	Operating limits of marine steam turbine propulsion plant	Make generalizations and abstraction about the lessons Assess the learning which may come from any of the following: Formative Test Oral Examination Assignment Other activities to check the retention of learning	 Participating, sharing insights and learning gained Asking and answering 	Visual Presentation

Course:	Steam Turbine I	Engine Training Course	Plan and schedule operations Operation, surveillance, performance assessment and maintaining safety of propulsion plant and auxiliary machinery Knowledge, Understanding and Proficiency (KUP):					
oouisc.	oteum ruisine i		Functions and mechanism of a Topics: 8. Function and mechanism propulsion plant.	utomatic control for main engir				
No. of Tr	ainees: Twelve	(12) trainees	Learning Outcomes: At the end of the lesson, the tra for the Intended Learning Outc		to Part C Course Syllabus			
Class La part only	yout: Class lay-o	out suitable for the theoretical	Formative Assessment: Written Test					
Time	Phase	Content	Instructor-led Activity S	Student Learning Activity	Instructional Materials Used			
Time 5 minutes	Introduction	Operating limits of marine steam turbine propulsion plant Intended Learning Outcomes (ILOs)	Review of the previous lessons Presentation of the ILOs or other activities to motivate trainees	Listening, note taking, answering questions, interactive discussion	Visual presentation			
1 hour and 20 minutes	Core Elements	8. Function and mechanism of the following automatic controls for marine steam turbine propulsion plant: • rpm control	Interactive Lecture- Discussion or other method teaching methods suitable for theoretical aspect	Participating in the discussion, answering questions, interact with cotrainees, writing down notes	Visual presentation Control mechanism (stop) diagram			
		 program control direct control lever control nozzle lift control 						

Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional Materials Used
5 minutes	Conclusion	Function and mechanism of automatic control for marine steam turbine propulsion plant	 Make generalizations and abstraction about the lessons Assess the learning which may come from any of the following: Formative Test Oral Examination Assignment 	 Participating, sharing insights and learning gained Asking and answering 	Visual presentation
			 Other activities to check the retention of learning 		

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MARINE STEAM TURBINE (MST)

PART D: INSTRUCTOR'S GUIDE

			Competence:			
			Plan and schedule open			
				, performance assessment and	d maintaining safety of	
Course:	Steam Turbine F	Engine Training Course	propulsion plant and au Knowledge, Understanding a			
Course.	Steam Turbine L	Lingine Training Course	The efficient operation, surveill		nt and maintaining safety	
			of propulsion plant and auxiliar		it and maintaining durety	
			Topics:			
			9. Operation of marine steam	turbine propulsion plant		
			Learning Outcomes:			
No. of Tra	ainees: Twelve	(12) trainees	At the end of the lesson, the tr		r to Part C Course	
			Syllabus for the Intended Lear			
part only	yout: Class lay-c	out suitable for the theoretical	Formative Assessment: Writt	en and Practical Test		
Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional Materials Used	
5 minutes	Introduction	Function and mechanism of automatic control for marine steam turbine propulsion plant Intended Learning Outcomes (ILOs)	Review of the previous lesson Presentation of the ILOs or other activities to motivate trainees	Listening, note taking, answering questions, interactive discussion	Visual presentation	
3 hours and 20 minutes	Core Elements	9. Operation of marine steam turbine propulsion plant • functions and locations of each component of marine steam turbine	Interactive Lecture- Discussion or other method teaching methods suitable for theoretical aspect	Participating in the discussion, answering questions, interact with cotrainees, writing down notes	 Visual presentation Video presentation (Working principle of marine boiler) 	
Time	Phase	propulsion plant Content	Instructor-led Activity	Student Learning Activity	Piping diagrams Instructional Material	

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					Used
		 safety precautions in operating the marine steam turbine plant procedures for arrival, in port and departure 			
6 hours		Arrival and departure operation of marine steam turbine	Practical exercise	Operate marine steam turbine for arrival and departure using a simulator	 Exercise sheet Simulator Manufacturer's instruction manual for marine steam turbine
5	Conclusion	Operation of marine steam turbine propulsion plant	Make generalizations and abstraction about the lessons Assess the learning which may come from	 Participating, sharing insights and learning gained Asking and answering 	Visual presentation
minutes			any of the following: - Formative Test - Oral Examination - Assignment - Other activities to check the retention of learning		

Course:	Steam Turbine I	Engine Training Course	Plan and schedule operations Operation, surveillance, performance assessment and maintaining safety of propulsion plant and auxiliary machinery Knowledge, Understanding and Proficiency (KUP): Start up and shut down main propulsion and auxiliary machinery, including associated systems Topics: 10. Plant up and Plant down of main propulsion and auxiliary machinery					
en eg domes neverning met	ainees: Twelve	and september 1988 grade of the process of the deposit of the september of the september of the second of the A	Syllabus for the Intended Lear		to Part C Course			
Class La part only	yout: Class lay-o	out suitable for the theoretical	Formative Assessment: Written and Practical Test					
Time			Instructor-led Activity	Student Learning Activity	Instructional Materials Used			
5 minutes	Introduction	Operation of marine steam turbine Intended Learning Outcomes (ILOs)	 Review of the previous lesson Presentation of the ILOs or other activities to motivate trainees Listening, note taking, answering questions, interactive discussion 					
20 minutes	Core Elements	10. Plant up and Plant down of marine steam turbine propulsion plant	Interactive Lecture- Discussion or other method teaching methods suitable for theoretical aspect	Participating in the discussion, answering questions, interact with cotrainees, writing down notes				

Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional Materials Used Exercise Sheet Simulator Manufacturer's instruction manual for marine steam turbine	
6 hours		Plant up and plant down operation of marine steam turbine propulsion plant	Practical exercise	Plant up and plant down marine steam turbine propulsion plant in accordance with manufacturer's manual		
5 minutes	Conclusion	Plant up and Plant down of main propulsion and auxiliary machinery	Make generalizations and abstraction about the lessons Assess the learning which may come from any of the following: Formative Test Oral Examination Assignment Other activities to check the retention of learning	 Participating, sharing insights and learning gained Asking and answering 	Visual presentation	

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			Competence: Plan and schedule operations Operation, surveillance, performance assessment and maintaining safety of propulsion plant and auxiliary machinery					
ourse Title: S	Steam Turbine E	Engine Training Course	Knowledge, Understanding The efficient operation, surveil safety of propulsion plant and	llance, performance assessme	ent and maintaining			
			Topics: 11.Surveillance, performand steam turbine propulsion pl	e assessment and maintaini ant	ing safety of marine			
No. of Traine	es: Twelve (12)	trainees	Learning Outcomes: At the end of the lesson, the tri Syllabus for the Intended Lear	rainees should be able to: Referring Outcomes	er to Part C Course			
Class Layout only	: Class lay-out s	suitable for the theoretical part	Formative Assessment: Written and Practical Test					
Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional Materials Used			
5 minutes	Introduction	 Plant up and plant down of main propulsion and auxiliary machinery Intended Learning Outcomes (ILOs) 	Review of previous lessons Presentation of the ILOs or other activities to motivate trainees	Listening, note taking, answering questions, interactive discussion	Visual presentation			
50 minutes	Core Elements Elements 11. Surveillance and performance assessment and maintaining safety of marine steam turbine propulsion plant		Interactive Lecture- Discussion or other method teaching methods suitable for theoretical aspect	Participating in the discussion, answering questions, interact with cotrainees, writing down notes	Visual presentation Performance Curve Graph			
Time	Phase	Content	Instructor-led Activity	Student Learning Activity	Instructional			

					Materials Used
2 hours		Maintaining safe operation of marine steam turbine propulsion plant	Practical Exercise	 Conduct surveillance and performance assessment using gathered data Analyze the result of surveillance and performance assessment conducted and take appropriate action in accordance with technical specifications 	Exercise Sheet Simulator Manufacturer's instruction manual for marine steam turbine
5 minutes	Conclusion	Surveillance, performance assessment and maintaining safety of marine steam turbine propulsion plant	Make generalizations and abstraction about the lessons Assess the learning which may come from any of the following: Formative Test Oral Examination Assignment Other activities to check the retention of learning	 Participating, sharing insights and learning gained Asking and answering 	Visual presentation

Part E Course Assessment

Introduction

Assessment is concerned with making of proper judgment in the progress and development of the trainees' learning skills and attitudes. This means assessment is placing value or worth to behavior processes of doing things appropriate in a given situation on board. To be effective, however, the assessment requires that judgments be based on appropriate and relevant data. This is why the learning outcomes in Part C, are herein provided as the basis for the evaluation of trainees' progress, development and learning of this course.

Assessment Method

A written examination shall be administered in order to measure the acquired knowledge of the trainees. The examinations shall be administered at the end of training in which a passing mark is pre-requisite for the practical assessment.

To ensure representation of all topics covered in an objective type of test and to measure the desired level of thinking skills, the test items to be constructed shall be based on a Table of Specification (TOS). A sample TOS is provided with the number of test items indicated is to be used as a **GUIDE ONLY**.

On the other hand, a practical assessment shall be conducted to measure trainees' ability to demonstrate the following skills:

- plan and schedule operation; and
- manage the operation, surveillance, performance assessment and maintaining safety of propulsion plant and auxiliary machinery.

Both methods of assessment used to measure the knowledge, skills and attitudes acquired by the trainees are reflected in the corresponding Assessment Plan. This document details the overall assessment strategy which includes the following information:

- when the assessment is to take place;
- what assessment methods are to be employed;
- the marks/weighting for each assessment;

- · who is responsible for conducting the assessment;
- · what resources are needed; and
- conditions under which assessments are to be conducted.

A sample of an Assessment Plan is provided with the number of test items and numbers of exercises for practical assessment indicated are to be used as a **GUIDE ONLY**.

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TABLE OF SPECIFICATION (TOS)

		% of		Thinking Skills					
Contents	Time Allotment	Teaching Time	Remember	Understand	Apply	Analyze	Evaluate	Create	No. of Test Items
Course Introduction	0.5 hr	1.7							
Design features of marine steam turbine	0.5 hr	1.7		2					2
Operative mechanism of marine turbine	1.0 hr	3.3		2					2
Thermodynamics and heat transmission in marine steam turbine propulsion	1.5 hrs	5.0		1					1
plant 4. Mechanics and hydromechanics of steam	1.0 hr	3.3		1	Obj. cal trade confee (2)				1
5. Propulsive characteristic of marine steam turbine, including speed, output and fuel consumption	1.5 hrs	5.0		1		1			2
Heat cycle, thermal efficiency and heat balance of marine steam turbine propulsion plant	1.5 hrs	5.0		2					2

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			Thinking Skills						
Contents	Time Allotment	% of Teaching Time	Remember	Understand	Apply	Analyze	Evaluate	Create	No. of Test Items
Operating limits of marine steam turbine propulsion plant	2.0 hrs	6.7		1		1			2
Function and mechanism of automatic control for marine steam turbine propulsion plant	1.5 hrs	5.0		2					2
Operation of marine steam turbine propulsion plant	9.5 hrs	31.7		6	2				8
Plant up and Plant down of main propulsion and auxiliary machinery	8.5 hrs	28.3		4	2				6
Surveillance, performance assessment and maintaining safety of marine steam turbine propulsion plant	1.0 hr	3.3		1		1			2
Total	30 hrs	100		23	4	3			30

ASSESSMENT PLAN

STCW Code: Section A-III/2					Table:	Table A-	-III/2					
	proved Training MARINE S	TEAM TURBI	NE			Instructor:	Instructor: Date Prepared:			Date Prepared:		
Re	sources Needed		***************************************		***************************************	Assessor:				Approved by:		
			Written As	ssessment				Practical	Assessment		***************************************	
		esmannedisch narasiya	contract to a ventor of	godinilla proportional acceptant	atra escribes in pre-freeing			Assess	sment Task			
	Topics	No. of Test Items	Assessment Method	Assessment Period	Grading Scheme	Check the operating limits of marine steam turbine propulsion plant during start up and warm up period Analyze the result form the checked parameters and take appropriate actions	Operate the marin turbine for the follo operations: Arrival Departure		Perform plant up and plant down of main steam turbine propulsion plant	Conduct surveillance and performance assessment using the gathered data Analyze the result of surveillance and performance assessment conducted and take appropriate actions in accordance with technical specifications and agreed work plan	Grading Scheme	
						Assessment Criteria						
	Course Introduction	-				Checks of pressures, temperatures and	The methods of postartup and of ma		The methods of preparing for the startup and of making available	Surveillance and performance assessment of main	Successfully meeting all	
1.	Design features of marine steam turbine	2				revolutions during the start- up and warm-up period are in accordance with technical	fuels, lubricants, c and air are the mo	cooling water ost appropriate	fuels, lubricants, cooling water and air are the most appropriate The methods of preparing the	propulsion plant and auxiliary systems is sufficient to maintain safe operating	Assessment Criteria	
2.	Operative mechanism of marine turbine	2	Multiple Choice	Written exam is administered at the end of	Obtain at least 70% mark from written test.	specifications and agreed work plans	shutdown and of s cooling down of the the most appropri	supervising the ne engine are	shutdown and of supervising the cooling down of the engine are the most appropriate	conditions		
3.	Thermodynamics and heat transmission in marine steam turbine propulsion plant			training period		št.	The methods of m load capacity of th in accordance with	neasuring the ne engines are	The methods of measuring the load capacity of the engines are in accordance with technical			
4.	Mechanics and hydromechanics of steam	1				Market arters a fee hand a built of	specifications		specifications Performance is checked against	Section in a contract to the section		

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						T				
ST	CW Code: Section A-II.	1/2				Table:	Table A-III/2			
Ap _l Pro	proved Training MARINE ST	EAM TURBI	NE			Instructor:			Date Prepared:	
Re	sources Needed					Assessor:			Approved by:	
			Written As	ssessment			Practical	Assessment		
							Asses	sment Task		
	Topics	No. of Test Items	Assessment Method	Assessment Period	Grading Scheme	Check the operating limits of marine steam turbine propulsion plant during start up and warm up period Analyze the result form the checked parameters and take appropriate actions	Operate the marine steam turbine for the following operations: • Arrival Departure	Perform plant up and plant down of main steam turbine propulsion plant	Conduct surveillance and performance assessment using the gathered data Analyze the result of surveillance and performance assessment conducted and take appropriate actions in accordance with technical specifications and agreed work plan	Grading Scheme
							Assess	ment Criteria		
	Propulsive characteristic of	2	1				Performance is checked against	bridge orders		
5.	marine steam turbine, including speed, output and fuel consumption	2					bridge orders Performance levels are in accordance with technical specifications	Performance levels are in accordance with technical specifications		
6.	Heat cycle, thermal efficiency and heat balance of marine steam turbine propulsion plant	2								
7.	Operating limits of marine steam turbine propulsion plant	2								
8.	Function and mechanism of automatic control for marine steam turbine propulsion plant	2								

STCW Code: Section A-III/2					Table:	Table A-III/2				
Approved Training MARINE STEAM TURBINE Program:					Instructor:			Date Prepared:		
Resources Needed					Assessor:			Approved by:		
		Written A	ssessment		Practical Assessment					
					Assessment Task					
Topics	No. of Te Items	Assessment Method	Assessment Period	Grading Scheme	Check the operating limits of marine steam turbine propulsion plant during start up and warm up period Analyze the result form the checked parameters and take appropriate actions	Operate the marine steam turbine for the following operations: • Arrival Departure	Perform plant up and plant down of main steam turbine propulsion plant	Conduct surveillance and performance assessment using the gathered data Analyze the result of surveillance and performance assessment conducted and take appropriate actions in accordance with technical specifications and agreed work plan	Grading Scheme	
	e e e e				Assessment Criteria					
Operation of marine turbine propulsion plant			The state of the s							
Plant up and Plant dow main propulsion and au machinery										
Surveillance, performar assessment and maints safety of marine steam propulsion plant	aining									
Total	30									